



TECHNICAL SERVICE BULLETIN

REF.: PAINT

NO.: PA001-96

DATE: MARCH 22, 1996

MODEL: ALL MODELS

1996 PAINT AND REFINISH FORMULA CODES

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Attached for your reference is a list of all 1996 OEM paint codes and refinish paint codes for the following refinish paint manufacturers:

BASF, DuPont, PPG, Sherwin Williams, Sikkens, Spies-Hecker and ICI

NOTE: The body color code is located on the certification label which is located in the left front door area.

Please contact your local paint representative for the actual paint mixing formulas or if you need help in color matching.

1996 TOYOTA PAINT CODES AND COLOR NAMES:

COLOR CODE	COLOR NAME	BASF	DUPONT	PPG	SHERWIN WILLIAMS	SIKKENS	SPIES HECKER	ICI
040	Super White	TOY-040	W8430	90288	35000	TOY-040	17143	KK47
041	White	TOY-041	L8416	33956 90318	34792	TOY-041	17111	KJ64
045	White	TOY-045	H8931	90517	38712	TOY-045	16004	NP65
051	Diamond White Pearl	TOY-051	L9246 L9247	90822 90826	42872 42873	TOY-051	98125	PF76B
056	Natural White	TOY-056	F1858	91452	52893	TOY-056	15217	BAB5

1996 PAINT AND REFINISH FORMULA CODES

1996 TOYOTA PAINT CODES AND COLOR NAMES (Cont'd):

COLOR CODE	COLOR NAME	BASF	DUPONT	PPG	SHERWIN WILLIAMS	SIKKENS	SPIES HECKER	ICI
1A0	Platinum Metallic	TOY-1A0	N9923	4896	49700	TOY-1A0	70809	TD86G
1A1	Anthracite Metallic	TOY-1A1	L9991	4897	48977	TOY-1A1	80164	6ED5B
1A2	Topaz Metallic	TOY-1A2	F0016	4898	49701	TOY-1A2	70855	5TX2B
1A5	Desert Dune Metallic	TOY-1A5	F1458	36090	52139	TOY-1A5	72759	6ED9B
1A6	Moonglow Pearl	TOY-1A6	F1459	36091	52140	TOY-1A6	72760	8NH3B
183	Blue Slate Metallic	TOY-183	K9318	35139	44338	TOY-183	98625	2698B
191	Graystone Pearl	TOY-191	F1051	5046	51142	TOY-191	91326	2NJ7B
193	Opal Beige Pearl	TOY-193	L9881	4899	49699	TOY-193	70430	4YV6B
196	Pewter Pearl	TOY-196	H9878	4742	47605	TOY-196	70401	4SS6B
199	Alpine Silver Metallic	TOY-199	L9990	4900	48976	TOY-199	70706	5TX1B
202	Black	PKG	F0220	9300	'01738	PKG	72941	TH21B
204	Black Metallic	TOY-204	H8645	9624	35533	TOY-204	96020	A237B
205	Satin Black Metallic	TOY-205	L9024	9756	40888	TOY-205	97765	B941B
3E5	Super Red	TOY-3E5	W8431	72717	35001	TOY-3E5	38236	KK41
3E6	Bright Red	TOY-3E6	W8432	72718	35002	TOY-3E6	38240	KK42
3H4	Med Red Pearl	TOY-3H4	W8833	73074	38386	TOY-3H4	97117	PA49B
3H7	Cardinal Red	TOY-3H7	L9026	73279	40890	TOY-3H7	38805	WJ91
3H8	Burgundy Pearl	TOY-3H8	N9217	51504	43480	TOY-3H8	98198	PF91A
3J6	Rally Red	TOY-3J6	N9337	4416	44341	TOY-3J6	38999	XV21
3J7	Garnet Red Pearl	TOY-3J7	L9346	4402 4403	44407 44408	TOY-3J7	98676	PH37B
3J8	Prussian Red Pearl	TOY-3J8	W9463	4596	46590	TOY-3J8	99827	PT73B
3K4	Sunfire Red Pearl	TOY-3K4	W9546	4511	46144	TOY-3K4	99722	PM54B
3L2	Renaissance Red	TOY-3L2	L9992	4902	48978	TOY-3L2	30791	5TX3B
3L3	Ruby Pearl	TOY-3L3	F0294	5042	51162	TOY-3L3	30914	6KD3B
4K9	Sandstone Beige Metallic	TOY-4K9	N9616	26846	43482	TOY-4K9	98224	2575B
4M4	Sierra Beige Matallic	TOY-4M4	H9879	4743	47606	TOY-4M4	20157	4SS7B
4M9	Cashmere Beige Metallic	TOY-4M9	N9924	4903	49702	TOY-4M9	20261	6ED6B

1996 PAINT AND REFINISH FORMULA CODES

1996 TOYOTA PAINT CODES AND COLOR NAMES (Cont'd):

COLOR CODE	COLOR NAME	BASF	DUPONT	PPG	SHERWIN WILLIAMS	SIKKENS	SPIES HECKER	ICI
6L3	Silverleaf Metallic	TOY-6L3	N9322	4412	44347	TOY-6L3	98680	PH58B
6M1	Dark Emerald Pearl	TOY-6M1	W9542	1595	46589	TOY-6M1	99746	PM72B
6M3	Silver Spruce Metallic	TOY-6M3	W9514	4474	45931	TOY-6M3	80477	D381B
6N1	Teal Mist Metallic	TOY-6N1	H9884	4745	47856	TOY-6N1	60220	4PW8B
6N5	Sequoia Grn. Metallic	TOY-6N5	F0698	5195	53003	TOY-6N5	61270	7DK1B
6N7	Sierra Green Metallic	TOY-6N7	F1036	5047	51163	TOY-6N7	61391	7PP7B
6N8	Wild Mint Metallic	TOY-6N8	F1037	5048	51164	TOY-6N8	61392	7PP8B
6P2	Classic Green Pearl	TOY-6P2	F1820	5173	52889	TOY-6P2	61953	BAA7B
6P3	Deep Jewel Grn. Pearl	TOY-6P3	F1805	5166	52887	TOY-6P3	61928	ARD3B
750	Turquoise Frost Pearl	TOY-750	H9802	4905	51165	TOY-750	50532	4WW7
751	Evergreen Pearl	TOY-751	H9881	4746	47857	TOY-751	60290	4SS9B
752	Baltic Blue Metallic	TOY-752	L9881	4906	48979	TOY-752	50773	5TX4B
754	Paradise Blue Metallic	TOY-754	F0893	5043	51166	TOY-754	53753	8VR3B
756	Bright Turquoise Pearl	TOY-756	F1856	5171	52891	TOY-756	61954	BAB1B
8B6	Tropical Blue Metallic	TOY-8B6	F0018	4908	49705	TOY-8B6	50929	6LK8B
8E3	Dark Blue Pearl	TOY-8E3	N8759	16336	36755	TOY-8E3	96714	PA14B
8K0	Nightshadow Pearl	TOY-8K0	N9925	4910	49707	TOY-8K0	50887	6ED7B
8K1	Orchid Blue Pearl	TOY-8K1	F0605	5044	51167	TOY-8K1	53510	7DJ8B
8K4	Confetti Blue Metallic	TOY-8K4	F0699	5196	53005	TOY-8K4	53552	7DK2B
8K6	Cobalt Blue Pearl	TOY-8K6	F0892	5045	51168	TOY-8K6	53754	8VR2B
8K8	Brilliant Blue Pearl	TOY-8K8	F1800	5161	52884	TOY-8K8	54221	ARC7B
8K9	Bright Iris Pearl	TOY-8K9	F1038	5051	51169	TOY-8K9	53728	7PP9B
8L6	Azure Blue Pearl	TOY-8L6	F2058	5205	53071	TOY-8L6	54561	ETB8B
8L7	Stellar Blue Pearl	TOY-8L7	F2059	5206	53072	TOY-8L7	54562	ETB9B
923	Silver Taupe Metallic	TOY-923	W9544	4602	46594	TOY-923	90700	D703B
925	Purple Storm	TOY-925	L9681	5197	53006	TOY-925	91614	PT74B
926	Lavender Steel	TOY-926	F2060	5207	53073	TOY-926	40582	ETC1B
927	Shadow Plum Pearl	TOY-927	F0889	5053	51170	TOY-927	80374	7PR2B

1996 PAINT AND REFINISH FORMULA CODES

1996 TOYOTA PAINT APPLICATIONS AND PAINT TYPES (Cont'd):

COLOR CODE	TER	PAS	COR	CAM	AVL	CEL	SUP	PRV	RAV	4RN	TAC	T10	L-C	PAINT TYPE
202														1
204														2A
205			+											2A
3E5														1
3E6									3DR					1
3H4														2A
3H7														1
3H8														2A
3J6				++										1
3J7														2B
3J8									5DR					2A
3K4										NEW		NEW		2A
3L2														3
3L3				NEW										2A
4K9														2A
4M4														2A
4M9			NEW											2A
6L3														2A
6M1			NEW											2A
6M3														2A
6N1														2A
6N5														2A
6N7														2A
6N8														2A
6P2				NEW										2A
6P3							NEW							2A
750														2A
751														2A
752														2A
754														2A
756		NEW				NEW								2A

+ – Not available on Wagon

++ – Available on Coupe only

1996 PAINT AND REFINISH FORMULA CODES

1996 TOYOTA PAINT APPLICATIONS AND PAINT TYPES (Cont'd):

COLOR CODE	TER	PAS	COR	CAM	AVL	CEL	SUP	PRV	RAV	4RN	TAC	T10	L-C	PAINT TYPE
8B6														2A
8E3														2A
8K0								NEW						2A
8K1														2A
8K4														2A
8K6														2A
8K8			NEW+											2A
8K9														2A
8L6										NEW				2A
8L7										NEW				2A
923														2A
925														2A
926										NEW				2A
927														2A

TWO-TONE COMBINATIONS:

COLOR CODE	TER	PAS	COR	CAM	AVL	CEL	SUP	PRV	RAV	4RN	TAC	T10	L-C	PAINT TYPE
2AB (1A5/1A6)														2A/2A
2AC (6M1/1A6)														2A/2A
27X (751/6M3)														2A/2A
28X (196/202)														2A/1

+ – Not available on Wagon

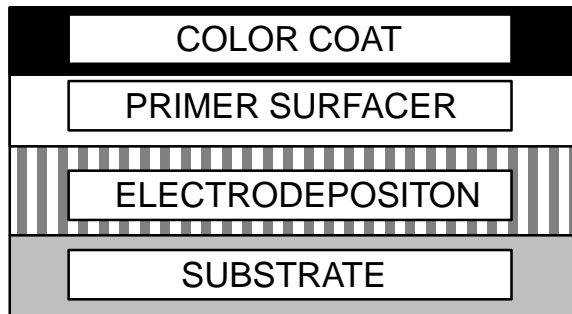
++ – Available on Coupe only

PAINT FILM CROSS SECTIONS:

PAINT TYPE #1

Solid Color – Non Clear Coat

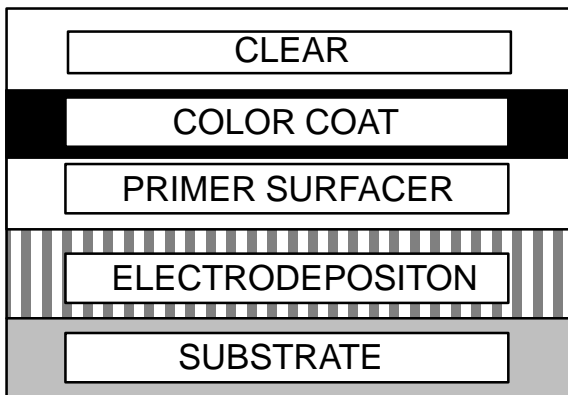
Codes: 040, 041, 045, 056, 202, 3E5, 3E6, 3E7, 3H7, 3J6, 28x(202)



PAINT TYPE #2A

Metallic or Mica Color – Clear Coat

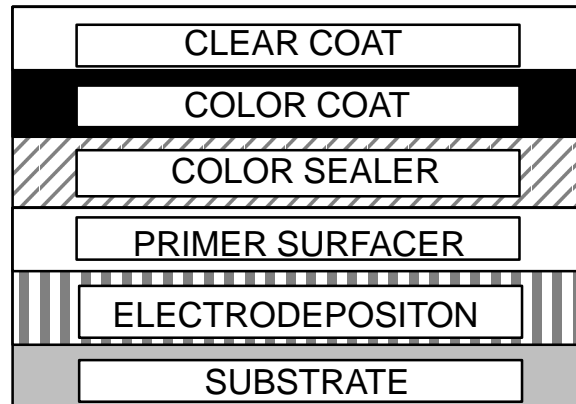
Codes: 1A0, 1A1, 1A2, 1A5, 1A6, 183, 191, 193, 196, 199, 204, 205, 3H4, 3H8, 3J8, 3K4, 3L3, 4K9, 4M4, 4M9, 6L3, 6M1, 6M3, 6N1, 6N5, 6N7, 6N8, 6P2, 6P3, 750, 751, 752, 754, 756, 8B6, 8E3, 8K0, 8K1, 8K4, 8K6, 8K8, 8K9, 8L6, 8L7, 923, 925, 926, 927, 2AB(1A5/1A6), 2AC(6M1/1A6) 27X(751/6M3), 28X(196)



PAINT TYPE #2B

Metallic or Mica Color – Clear Coat

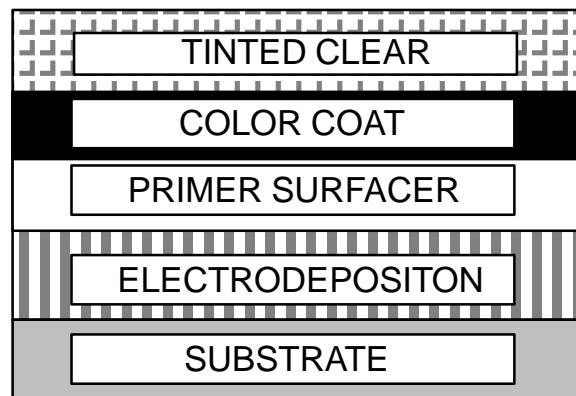
Codes: 3J7



PAINT TYPE #3

Solid Color – Tinted Clear Coat

Codes: 3L2



PAINT TYPE #4

Three Stage Paint

Codes: 051

